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- (b) Inhalation valves shall be designed and constructed to prevent excessive exhaled air from adversely affecting cartridges, canisters, and filters.
- (c) Exhalation valves shall be protected against external influence, and designed and constructed to prevent inward leakage of contaminated air.

§84.121 Head harnesses; minimum requirements.

(a) Facepieces shall be equipped with adjustable and replaceable head harnesses, designed and constructed to provide adequate tension during use and an even distribution of pressure over the entire area in contact with the face.

(b) Mouthpieces shall be equipped, where applicable, with adjustable and replaceable harnesses designed and constructed to hold the mouthpiece in place.

§84.122 Breathing resistance test; minimum requirements.

- (a) Resistance to airflow will be measured in the facepiece or mouthpiece of a gas mask mounted on a breathing machine both before and after each test conducted in accordance with §§ 84.124, 84.125, and 84.126, with air flowing at a continuous rate of 85 liters per minute.
- (b) The maximum allowable resistance requirements for gas masks are as follows:

MAXIMUM RESISTANCE [mm. water-column height]

Type of gas mask	Inhalation		Exhalation
	Initial	Final 1	Exhalation
Front-mounted or back-mounted (without particulate filter)	60	75	20
Front-mounted or back-mounted (with approved particulate filter)	70	85	20
Chin-style (without particulate filter)	40	55	20
Chin-style (with approved particulate filter)	65	80	20
Escape (without particulate filter)	60	75	20
Escape (with approved particulate filter)	70	85	20

¹ Measured at end of the service life specified in Tables 5, 6, and 7 of this subpart.

§84.123 Exhalation valve leakage test.

- (a) Dry exhalation valves and valve seats will be subjected to a suction of 25 mm. water-column height while in a normal operating position.
- (b) Leakage between the valve and valve seat shall not exceed 30 milliliters per minute.

§84.124 Facepiece tests; minimum requirements.

- (a) The complete gas mask will be fitted to the faces of persons having varying facial shapes and sizes.
- (b) Where the applicant specifies a facepiece size or sizes for the gas mask, together with the approximate measurements of faces they are designed to fit, the Institute will insure that test subjects suit such facial measurements.
- (c) Any gas mask parts which must be removed to perform the facepiece or mouthpiece fit test shall be replaceable without special tools and without dis-

- turbing the facepiece or mouthpiece fit.
- (d) The facepiece or mouthpiece fit test, using positive or negative pressure recommended by the applicant and described in his instructions will be used before each test specified in paragraph (e) of this section, and in §84.125.
- (e)(1) Each wearer will enter a chamber containing 100 p.p.m. isoamyl acetate vapor for a half-mask facepiece and 1,000 p.p.m. isoamyl acetate vapor for a full facepiece or mouthpiece.
- (2) The facepiece or mouthpiece may be adjusted, if necessary, in the test chamber before starting the tests.
- (3) Each wearer will remain in the chamber for 8 minutes while performing the following activities:
- (i) Two minutes, nodding and turning head:
- (ii) Two minutes, calisthenic arm movements;
- (iii) Two minutes, running in place;